



EN ISO/IEC 17065
S1-355

Bureau Veritas Latvia
17a Dunties street, Riga, LV-1005, Latvia

CERTIFICATE OF CONFORMITY

S1-355-24/028

awarded to

LEONHARD WEISS OÜ

Vesse 8, Tallinn 11415 Estonia

for the manufacturing plant

Vesse 8, Tallinn 11415 Estonia

Bureau Veritas Latvia certifies that the above-mentioned Company has been satisfactorily evaluated for its compliance with the standard

ISO 3834-2:2021

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

This certificate was first issued on **05/06/2024** and will remain valid until **04/06/2027** as long as neither the standard, the methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the product certification body.

To check the validity date of this certificate, please call +371 67323246.

Annex to certificate on 1 (one) page is integral part of this certificate.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting to Bureau Veritas Latvia.

Certificate issued:

Riga, 05/06/2024

Version:

1

Certificate validity:

04/06/2027

Bureau Veritas Latvia Ltd
Product certification body manager



Normunds Ozols



ANNEX TO CERTIFICATE: S1-355-24/028

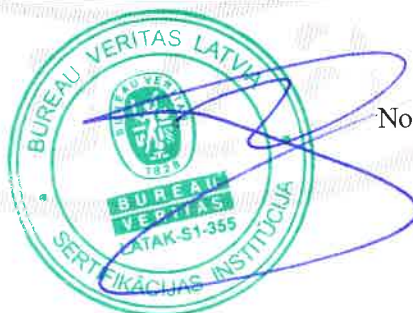
Date: 05/06/2024

Type of products:	Welding works on rails
Product Standards:	Railway authority regulation
Parent materials according to ISO/TR 15608:	11.3
Welding processes according to ISO 4063:	71 (Aluminothermic welding)
Responsible welding coordinator:	Andrei Lossev , born 08/07/1985 (IWT)
Deputy welding coordinator:	Vitali Tsap , (Railway Mechanic, level 5)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welding personnel:	EN ISO 14730-2
Welding coordination personnel:	EN ISO 14731
Non-destructive testing personnel:	EN ISO 9712
Welding procedure specifications:	EN ISO 15609-1
Qualification of welding procedures:	EN 14730-1, EN ISO 15612, EN ISO 15610
Post weld heat treatment (sub-contracted):	-
Inspection and testing during welding:	EN ISO 13916
Inspection and testing after welding (sub-contracted):	EN ISO 17635, EN 14730-2, EN ISO 17637, EN ISO 17640, EN ISO 10863, EN ISO 13588
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	-

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Product certification body manager
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